

Control box FSTronic DES-FS

Designed for drives of rolling fire shutters and sectional fire gates

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TECHNICAL REPORT

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1. Power supply

Voltage system: 3NPE, 50Hz, 3x400/1x230V, TN-S

Operating voltage: 24VDC

Output voltage of motor: 3PE, 50 Hz, 400VAC, TN-S

Voltage of brake: 24VDC

Protection against electric shock is made according to ČSN 33 2000-4-41 by automatic disconnection of defective part from power supply and supplementary connection of safety circuits.

2. Configuration

FSTronic DES-FS is designed to control drive of rolling fire shutter – using motor FS designed with NES (mechanical end switches) or DES (digital end switches) produced by GfA, and using tubular motor FKB (NES) produced by BECKER.

Power supply of control circuits can be backed up by battery - in additional accessories it is battery module FS, which enables to keep gate in open position even during power failure. Batteries also secure power supply of all additional safety devices during gravitational closing after power failure. In case battery module is not connected, gravitational closing starts immediately after power failure. In case of connected battery module, gravitational closing starts if the power supply is not restored and battery voltage drops below the limit 21,0V. Gravitational closing also starts when battery is discharged below 18,0V, even if power supply is present.

Operating panel and other equipment is placed inside the control box FSTronic DES-FS and wiring diagram for device connection is included in drawing documentation. Dimensions of control box FSTronic DES-FS are: 230x300x130mm (WxHxD), weight 2kg.

Inputs and outputs of power and control circuits are led through PG grommets on the underside of the control box.

Dimensions of battery module are:

200x250x100mm (WxHxD), weight 6kg

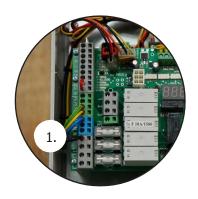
FStronic DES-FS is connected to main switchboard by connection cable secured with auto fuse F 20A.

3. Installation and setting

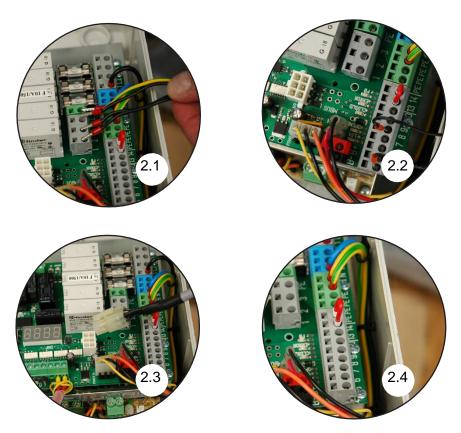
Drive is pre-set and after connecting external control elements (controls and end switches) drive requires only control of function. Special attention should be given to the end switches functions. Their incorrect setting or electric connection can cause damage of mechanical part of gate. Before first putting into operation the mechanical part of gate installation has to be completely finished to avoid mechanical damage of gate when starting the motor. Before first putting into operation connect only:



1. Power cable – terminal block X1 terminals L1, L2, L3, N, PE



- 2. Motor cable different cable according to the type of end switches DES/NES
 - 2.1 motor terminal block X1 terminals 1,2,3, N
 - 2.2 motor brake terminal block X1, terminals 4, 8
 - 2.3 end switches variant communication cable DES
 - 2.4 end switches variant NES terminal block X1 terminals 5,6,7,9,10

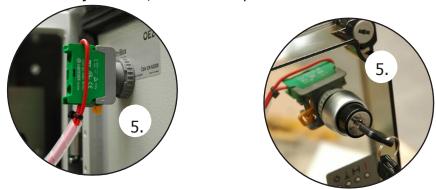


- **3. Connect terminals EPS** (X2: \perp a X:10) NC contact (in case the contact is disconnected, gate is constantly closing in alarm)
- **4. Connect terminals of safety brake** (X1:13 a X1:14) NC contact (in case of disconnected contact, it is not possible to close the gate safety contact of independent safety brake in case of chain drive)

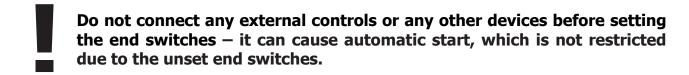




5. Install key switch, due to transport it is delivered disassembled.

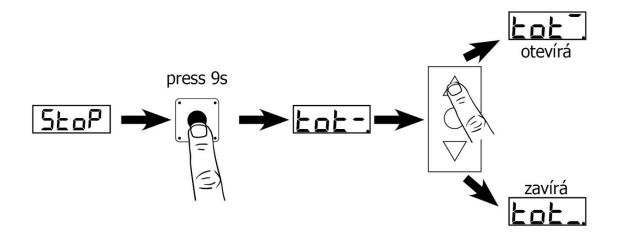


6. If battery module is part of the delivery, , connect batteries to the control, battery is delivered disconnected – one battery connector is disconnected – connector is insulated with cover, which has to be removed.



3.1. Setting of end switches NES (mechanical)

In case of usage control box FSTronic DES-FS with mechanical end switches (NES), it is important to check connection of connector FUNC on printed circuit - A-B not connected = NES. (A-B connected = DES).





Setting of movement direction:

Setting is possible only from STOP state, "stop" must be shown on display.

1) press and hold knob button – during approx. 9 s. it passes to setting of movement, on display is written " tot – "

(by holding the knob button, after 4 seconds there is at first displayed "Par" /or $1 _ 1 (0)$ – direct display of parameter No. 1 - valid for control boxes supplied until 04/2015/ it is necessary to hold the button until display shows:

if there is pressed keyboard button "open" or "close", display shows:

- a) tot -.... it is opening
- b) tot it is closing

if the actual direction of movement is different, it is necessary to switch 2 cable phase conductors to motor

This function can be used for manual movement in emergency situations – only for service.

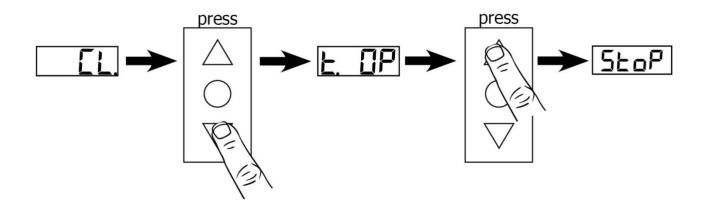
By manual movement (in function "tot" by holding keyboard button) we set gate into required position Opened and Close, in which we can start to set mechanical end switches.

It is possible to skip setting of direction (dir/tot) by pressing knob button – to get directly to setting of end positions.

To put the gate into into operation, it is necessary to do final calibration of operation time. This is a safety function, which is important when preparing gate for standard operation.

Calibration of time:

It is essential to do the calibration of time exactly according to the description to avoid error, displayed EtEr error of movement time. This is a safety function, which controls time of movement during gate operation.





<u>Setting of calibration:</u>

It is important to set lower ("closed") and upper ("opened") end position.

- 1) display shows "CL" by pressing keyboard button CLOSE to get to position "closed" (position "closed" has to be set).
- after setting the position "closed" the motor stops and display shows "t OP"
- 1) 2) by pressing keyboard button OPEN and its holding (without interrupting) we get into position "opened" (position "opened" has to be set).
- in "opened" position the motor stops and unit goes to normal operation setting of direction and positions is successfully completed

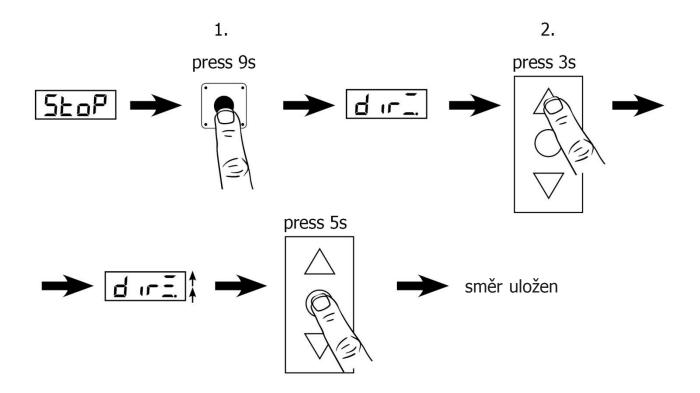
If the pressing/holding of keyboard button is interrupted before reaching the opened position, the setting automatically returns to point 1) and it is necessary to repeat the calibration process. You have to return to position "closed" and repeat the calibration process.

It is possible to terminate the calibration by pressing knob button – however, the calibration of time is not set and the unit cannot work automatically.

3.2 Setting of end switches DES (digital)

In case of usage control box FSTronic DES-FS with digital end switches (DES), it is important to check connection of connector FUNC on printed circuit – A-B connected = DES. (A-B not connected = NES).

Setting of movement direction:





Setting is possible only from STOP state, "stop" must be shown on display.

- 1) press and hold knob button during approx. 9 s. it passes to setting of movement, and display shows " dir _"
- (by holding the knob button, after 4 seconds there is at first displayed "Par" "Par"/or 1 _1 (0) direct display of parameter No.1 valid for control boxes supplied until 04/2015/ it is necessary to hold the button until display shows:
- a) "dir _" if two horizontal lines light, the direction has been already set
- b) "dir _" if two horizontal lines flash, the direction has not been set yet
- 2) Afterwards press keyboard buttons "open" or "close" (keyboard has to be unlocked by key switch), if the movement takes longer than 3 seconds, then three horizontal segments, shown on the display, start rolling in direction specified with keyboard. After releasing the button of movement direction, all three segments flashes:
- if the actual direction of movement is different, it is necessary to switch 2 cable phase conductors to motor and repeat point 2) setting of movement direction
- if the direction of movement corresponds, it is possible to save the setting which can be done by pressing STOP button on keyboard and holding the button for 5 seconds.

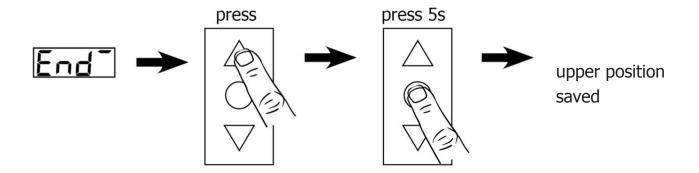
After saving the direction of movement (by holding STOP on keyboard for 5 seconds) we automatically proceed to setting of end switches.

It is possible to skip setting of direction ("dir") by pressing knob button – to get directly to setting of end positions.

It is possible to use function "dir"for manual movement of gate in emergency situations – only used for service (for example in case of getting out of range of end positions or during the activation of safety end switches).

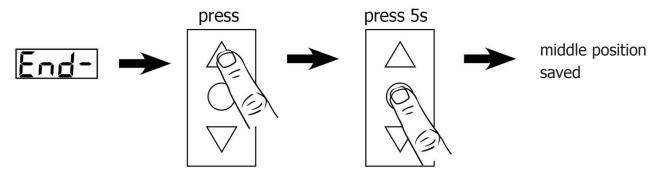


Setting of upper end position "opened":



- 1) this setting is available automatically after saving the setting of direction or by pressing knob button, the display shows:
- a) "End "" if the upper line lights, the position has been already set
- b) "End " if the upper line flashes, position has not been set yet
- 2) Afterwards press keyboard buttons OPEN or CLOSE (keyboard has to be unlocked by key switch) and move gate into position, in which we want to set the end position "opened":
- If the actual position of gate corresponds with the required position, it is possible to save the setting by pressing STOP button on keyboard and holding the button for 5 seconds.
- After saving the upper end position (by holding STOP on keyboard for 5 seconds) we automatically proceed to setting of middle position.
- It is possible to skip setting of upper end position (in case it has been already set) by pressing button knob then we proceed directly to setting of middle position.

Setting of middle position:

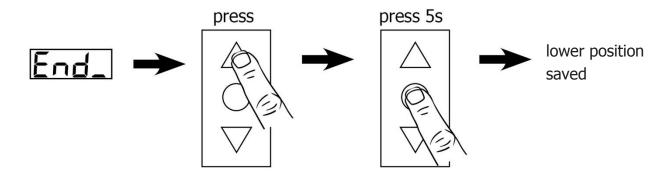


- 1) we can start setting of middle position after saving the position "opened" or by pressing button knob, there is displayed:
- a) "End " if the middle line lights up, the position has been already set
- b) "End " if the middle line flashes, position has not been set yet
- 2) Afterwards press keyboard buttons OPEN or CLOSE (keyboard has to be unlocked by key switch) and move gate into position, in which we want to set the middle position.
- If the actual position of gate corresponds with the required position it is possible to save the setting by pressing STOP button on keyboard and holding the button for 5 s.



- After saving the middle position (by holding STOP on keyboard for 5 seconds), we automatically proceed to setting of lower end position.
- It is possible to skip setting of the middle position by pressing the knob button and proceed to setting of the lower end position it is not necessary to set the middle end position to put the gate into standard operation, the middle position is used for additional functions (e.g. emergency open...)

Setting of lower end position "closed":



- 2) we can start setting of the lower end position after saving the middle position or by pressing the knob button, on display is shown:
- a) "End _" if the lower line lights, the position has been already set
- b) "End " if the lower line flashes, the position has not been set yet
- 3) Afterwards press keyboard buttons OPEN or CLOSE (keyboard has to be unlocked by key switch) and move gate into position, in which we want to set the lower end position.
- If the actual position of gate corresponds with the required position it is possible to save the setting by pressing STOP button on keyboard and holding the button for 5 seconds.
- After saving the lower end position (by holding STOP on keyboard for 5 seconds), we automatically proceed to calibration of opening time.
- It is possible to skip setting of the lower end position by pressing knob button and proceed to setting of the calibration of opening time.

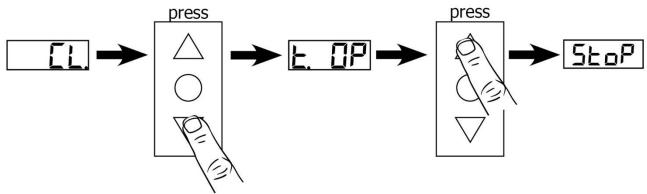
It is possible to use function "End -" setting of end positions, for manual movement of gate in emergency situations – only used for service (for example, when passing the range of end positions or during the activation of safety end switches).

To put the gate into operation, it is necessary to do final calibration of operation time. This is a safety function, which is important when preparing gate for standard operation.



Calibration of time:

It is essential to do the calibration of time exactly according to the description to avoid error, displayed EtEr error of movement time. This is a safety function, which controls time of movement during gate operation.



Setting of calibration:

It is important to set lower ("closed") and upper ("opened") end position.

- 1) display shows "CL" by pressing keyboard button CLOSE to get to position "closed" (position "closed" has to be set).
- after setting the position "closed" the motor stops and display shows "t OP"
- 2) by pressing keyboard button OPEN and its holding (without interrupting) we get into position "opened" (position "opened" has to be set).
- in "opened" position the motor stops and unit goes to normal operation setting of direction and positions is successfully completed)

If the pressing/holding of keyboard button is interrupted before reaching the opened position, the setting automatically returns to point 1) and it is necessary to repeat the calibration process. You have to return to position "closed" and repeat the calibration process.

It is possible to terminate the calibration by pressing knob button – however, the calibration of time is not set and the unit cannot work automatically.

Deleting of movement direction, end positions, calibration time:

Deleting is possible only from STOP state, on display must be shown | 5 | 0 |



Press and hold knob button – after approx. 20s the delete operation starts, on display is shown:

- a) if we press knob button we return to STOP state without deletion
- b) if we turn the knob, select YES and press knob button the deletion is accomplished and we return to STOP
- c) if we turn the knob, select ESC and press knob button we return to STOP without deletion



3.3. Connection of other external devices

After testing the setting of end positions (DES or NES) it is possible to continue with connection of other external devices.

Control box FSTronic DES-FS is standardly equipped with keyboard buttons "Open" and "Close", which can be used to open the gate in "Dead man" mode. For automatic operation (one- press start) upwards, it is necessary to connect terminals X2:+ and X2:3 by connection or safety device.— if it is possible to hang on the surface of gate leaf or to pass an object through the gate, it is necessary to add a safety device "upper safety sensor" to maintain automatic operation.

Automatic operation downwards is activated by connecting safety sensor "lower safety sensor" with terminals X2:+ and X2:2 ("lower safety sensor") or by connecting optical safety edge OSE with terminals X2:G and X2:W and X2:B. If the safety sensor is disconnected (or OSE or contact strip is activated) during closing, gate moves back and stops (see setting of DIP6 and selection of parameter "4").

In case the "lower safety sensor" is disconnected (or OSE or contact strip is activated) permanently, it is possible to close the gate in "Dead man" mode. "Lower safety sensor" has no influence on opening of gate.

It is also possible to connect safety contact strip of the system with closed loop by resistance $(8,2k\Omega)$ – this function is identical with the function of OSE or "lower safety sensor". If the contact strip is not connected, terminals X2:39 and X2:40 has to be connected to resistance $8,2k\Omega$ - without the resistance the automatic operation does not work.

When pull switch (X2:8) is activated, gate opens into the upper end position and remains in this position for a time set in parameter "6", then the gate automatically closes.

Control Step-by-step (X2:7) enables to open and close gate with a single button. When we press the button, the gate starts to open to the end position or stops after we press the button again. When we do another press of the button, the gate starts to close to the end position or after another press of the button the gate stops. The gate can be stopped anytime with button STOP.

When EPS (fire alarm system) is activated – contact between X2:+ and X2:10 is disconnected and gate is in alarm mode = the gate immediately closes by gravity (if there is not set a closing time for delayed closing – pre-flash).

During power failure the gate immediately starts closing in case battery module is not connected. If the battery module is connected (terminals X3:B+ and X3:B-) gate remains in open position according to the setting of parameter "8". If parameter "8" is set on value "-", i.e. influenced by battery capacity, the gate remains in the position for the time until battery voltage drops below the limit 21,0V (it depends on the battery condition and status of battery charge), then the gate closes into the lower end position like in alarm mode.

During the alarm closing it is possible to stop the gate with STOP button—it is stopped as long as the button is held, "lower safety sensor" or optical safety edge OSE stops the closing without moving back. If the "lower safety sensor" or optical safety edge OSE is disconnected for 10 sec, the gate starts to close again.



In case the gate is closed by signal from EPS, it is possible to do an emergency open into the middle position using button Emergency open (X2:9). In the middle position (set according to parameter "9") gate remains for the set time in parameter "A", then it is closed like in alarm mode. A pre-flash is not set before this emergency open. The function only applies in case of present power supply 1x400V or if the backup power is correctly dimensioned. In parameter "M" – it is possible to select maximum of 10 attempts to open, however it is dependent on status of battery charge and its size.

Function of audio and visual signalization (Pre-flash) causes that during the set time in parameter "2", before the standard operation of gate, signalization starts functioning (flash and sound = warning light). When using function "Pre-flash" and "Dead man" it is necessary to permanently hold pressed button in required direction of gate movement and wait until the end of set time of pre-flashing before the gate starts moving into the required position.

IF SAFETY DEVICES (FUSES) IN CONTROL BOX ARE BLOWN, IT IS POSSIBLE TO TURN THEM ON ONLY ONCE — IF THEY ARE BLOWN ONCE MORE, IT IS NOT PERMITTED TO TURN THEM ON AGAIN

IF THE PROCEDURE STATED IN THE TECHNICAL DOCUMENTATION IS NOT RESPECTED, IT MAY LEAD TO THE LOSS OF WARRANTY

IN THE EVENT OF MALFUNCTION, FIRST IT IS NECESSARY TO DETECT POSSIBLE CAUSE OF THE MALFUNCTION AND REPAIR IT. AFTER THE MALFUNCTION IS REPAIRED, IT IS POSSIBLE TO TURN ON THE BLOWN FUSE AGAIN

IT IS FORBIDDEN TO MANIPULATE WITH CIRCUITS OF THE CONTROL BOX AND CHANGE THEIR CONNECTIONS. IN THE EVENT OF FAILURE TO COMPLY WITH THIS CONDITION, IT IS NOT POSSIBE TO APPLY WARRANTY ON THE CONTROL BOX

CONTROL BOX CANNOT BE OPENED BY A PERSON WITHOUT APPROPRIATE TRAINING AND QUALIFICATION ACCORDING TO THE DECREE No. 50/1978, §6

Operating temperature of control box FSTronic DES-FI is from +10°C to +35°C. If the temperature of environment drops below +10°C or gets over +35°C the control box cannot be in operation! When temperature gets over +25°C or below +15°C, the battery life is reduced.

In exceptional cases control box FSTronic DES-FI can be operated at lower temperatures max. to -5°C, but the connection of input power supply has to be permanently provided to secure minimum heating of control circuits.



4. Description of control and terminal blocks

4.1 FUNC

Terminal block of function FUNC is used for activation of additional functions.

A-B - connected = DES operation

A-B - unconnected = NES operation

C, D, E, F, - free



4.2 DIP switch

4.2.1 Description of DIP switch functions

DIP1 – activates signalization of lower safety sensor on LED indicator

DIP2 – activates upper safety sensor on LED indicator



DIP3 – activates automatic closing after opening by pressing "open" button on the keyboard of control panel, "open" button has same function in case of activation as pull switch (i.e. after setting time in parameter "6", gate is automatically closed)

DIP4 – activates shortening of automatic closing time when passing safety sensor. If the function is activated and safety sensors are installed, the gate immediately closes when passing the safety sensor and does not wait to the end of the set time in parameter "6"

DIP5 – selects if lock on the control panel only locks the panel buttons (open /close) or it also locks all external inputs on the terminal block (e.g. remote control...)

DIP6 – selects response mode to collision with an obstacle during closing. It is possible to select either 1) that the gate only moves back and then stops or 2) that after collision the gate fully opens and after the end of set time in parameter "5" it tries to close again (number of attempts for closing is set by parameter "4")

DIP7 – without function – it is free for activation of special functions, programmed according to client's specific requirements

DIP8 – activates signalization of safety edge OSE – in case safety edge OSE is not connected, it is necessary to cancel its signalization on the panel. If OSE is connected, then we have to activate its function



4.2.2. Description of setting functions on DIP SWITCH

n	OFF	ON
lower safety sensor	ON	OFF
upper safety sensor	ON	OFF
"open" button Placed on control panel	OFF	ON
shortening of closing after passing safe. sensor	OFF	ON
locking of external inputs impulse+pull	OFF	ON
detection of obstacle during automatic closing	fully opened	partly opened
without function		
activation of OSE	OFF	ON
	upper safety sensor "open" button Placed on control panel shortening of closing after passing safe. sensor locking of external inputs impulse+pull detection of obstacle during automatic closing without function	lower safety sensor upper safety sensor "open" button Placed on control panel shortening of closing after passing safe. sensor locking of external inputs impulse+pull detection of obstacle during automatic closing without function OFF OFF deliver safety sensor ON OFF OFF Shortening of closing after passing safe. sensor OFF detection of obstacle during automatic closing fully opened

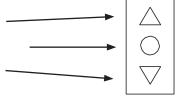
4.3 Description of fuctions on the control panel

a) keyboard buttons

- OPEN = opening of gate



- CLOSE = closing of gate



b) key switch - lock

- lock of control on the panel in position 0" = buttons "open" and "close" are blocked
- when alarm is activated by detectors switch off and then switch on again with the key = alarm reset

c) LED keyboard

- is ON if the key switch is ON, flashes during movement

LED
$$\downarrow$$
 (red LED) = OSE

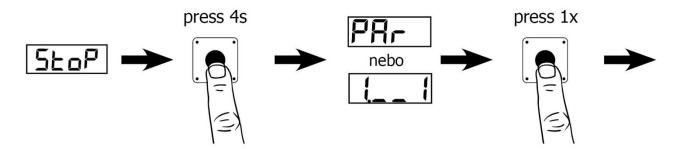
- standardly is OFF, flashes when OSE is activated

- standardly is OFF, flashes when safety sensor is activated

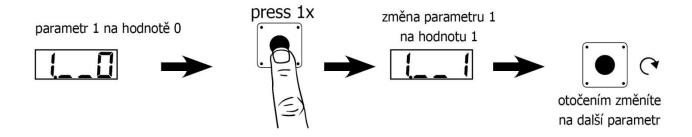
- standardly is OFF, flashes when an alarm is activated



4.4 Description of functions on display device



Description of setting of optional parameters on display device. To enter the setup we have to hold knob button and after 4 seconds display shows "Par" ", Par" ', or $1_1 1 0$ - direct display of parameter No.1 – valid for versions supplied until 04/2015.



After displaying "Par", press knob button to display individual parameters and their set value.

By turning the knob button you can display individual parameters and after pressing the knob button you can start to change the set values of the particular parameter – the value flashes. The parameter value can be changed by turning the knob button and after reaching the required value, it can be saved by pressing the knob button. If we do not want to change the parameter value, then we have to turn by the knob until the display shows "ESC" and then by pressing the knob button we move forward.

Parameters and their values:

"1" Parameter - Audio & visual signalization - warning light

- -0 = active during movement or alarm
- 1 = active only during alarm

Default = 0



"2" Parameter – Time of pre-flash - alarm

-0 - 30s

Default = 0





"3" Parameter – Time of pre-flash under normal of	peration
- 0 - 30s (when setting Parameter "1" "warning light" on	3_0
value 1, there is running only the time of pre-	
flash, warning light is not active)	
Default = 0	
"4"Parameter – Number of attempts to close0 - 10 attempts	4
- "-" = endless number of attempts	
Default = 0	
(According to the setting DIP6 gate moves back or ful	lly opens)
"5" Parameter – Delay of closing attempts	5_ (0)
- 5 - 50 seconds	
Default = 10	5_50
"6" Parameter – Time of automatic closing	5 IO
(Time after which gate, opened by pull switch, starts to close)	
- 3 – 130 seconds	<u> 5. 130</u>
Default = 10	
"7" Parameter – Duration of movement back	
(Motion back after collision with an obstacle)	
- 3 – 10 seconds	<u>i_ i_i</u>
Default = 3	
"8" Parameter – Time of battery discharging	\B_
(Time after which the gate, held on batteries, closes during power failured - 0 - 30 minutes	R 30
- "-" = depends on battery condition and load	
Default = 10 minutes	
"9" Parameter – Emergency Open height	
(Setting of height for automatic open in alarm and	9_50
activation of button Emergency Open)	
- 30 – 100% gate height	9 (00
- "-" = according to the setting of middle position	
Default = 50%	
(When we have end switches NES it is possible to set only "-" and the the setting of middle position)	position follows



"A" Parameter – Emergency Open time		
(Setting setting of time during which the gate waits in the	R_ (C)	
set position after activation of button Emergency Open)		
- 5 – 60 seconds	<u>R_58</u>	
Default = 10		
"b" Parameter – Permanent Open		
(Selection of input function of pull switch)		
- 0 – without permanent open – standard pull switch		
- 1 – function "permanent open" is activated – if the	b[]	
input of pull switch is connected then it opens		
always when it is possible – closes only in alarm	<u>bi</u>	
"C" Parameter – Return after alarm		
(what happens after cancelling alarm)		
- 0 = after cancelling the alarm, do nothing		
- 1 = return to the state before alarm	<u>ii</u>	
- 2 = after alarm Open	F	
- 3 = after alarm Close		
- Default = 0		
"d" Parameter – Passing of closed position		
(Used to pass the end position "closed" during alarm – contact of slats		
and labyrinths during closing in alarm)		
- 0 – 100% from 3‰ gate height	4 100	
Default = 0		
"E" Parameter – Time of Smoke alarm		
(Time in which the gate remains in alarm "Smoke" i.e. in position partly	F !!!	
opened before closing again)		
- 5 – 360 seconds	<u> </u>	
Default = 10		
"F" Parameter – Length of opening time in case		
of Smoke alarm activation	e ea	
- 0 – 70% gate height	F50	
- "-" = according to the setting of middle position	F 7.0	
Default = 50%		
(When we have end switches NES it is possible to set only "-" and position	on follows the	setting of middle position)
U" Daramotor — Do not monitor OSE		
"H" Parameter – Do not monitor OSE		oning hafara the sentent with the N
(Height from which the bottom edge of OSE is not monitored to prevent the $0 - 100\%$ from 100% gate height	unwanted op	ening perore the contact with floor)
- 0 – 100% from 10‰ gate height	H {	H IOO
Default = 1%		



"J" Parameter – Correction of the end position "opened"

- -100 - +100% from 1% gate height

Default = 0

"L" Parameter – Correction of the end position "closed"

-100 - +100% from 1% gate height

Default = 0



"P" Parameter – cyclic braking

(Suitable for tubular motors to increase safety of gravitational closing in alarm – functioning only if power supply or batteries are present)



- 0 30 = brake is cycle in impulses 0,12seconds long for 1 3 seconds
- "-" = brake is not pulsing
- Default = ,,-,,

If we choose setting of parameter "P" and proceed to its setting by pressing the knob button, it is possible after pressing the button CLOSE on keyboard, to proceed to the cycling of braking according to the currently set parameter. We can stop the cycling by pressing button STOP on the keyboard, during the cycling there is possibility to open by button OPEN on the keyboard, safety devices are activated.

4.5 Counter of cycles on the control panel

Control box FSTronic has built-in internal memory, from which it is possible to display the state of performed cycles of gate. Counter supplied after installation is in reset mode. After change of some components (e.g. motor) or after the complete overhaul of mechanical device of gate, it is possible to reset the counter values – this operation can be done only by a trained service technician, who is authorized to do the operation (it is necessary to record the operation into service book of the gate).

Displaying counter values:

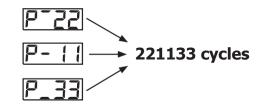
If the gate is in Stop state, it is possible by turning the knob button to display individual cycle values one by one:

Operating counter – from putting into operation

P - XX = operating counter XX -- --

P - XX = operating counter -- XX --

P_XX = operating counter -- -- XX



Service counter- from the last service

S - XX = service counter XX -- --

S - XX = service counter -- XX -

S XX = service counter -- -- XX

Indication of the end of service intervals:

Control box FSTronic is equipped with internal memory, which displays end of pre-set service interval by simultaneous and synchronized flashing of all diodes. Standard interval is pre-set on 2500 cycles or 1 year from the last service (or putting into operation). In case of the signalization of the end of service interval it is necessary to contact service organization to do the service inspection. After the inspection of gate, control is set into the standard operation mode again. Even when signalization of the end of service interval is activated, all control functions stay unchanged – only displaying of alarms is affected by synchronized flashing of service interval.



4.6 Value report on the functional display

Decimal point in the left is blinking depending on how the end switches DES respond to the position.

On display we can see these basic values:

- 1) **5**EFE after reset
- 2) after reset it initializes
- 3) **5EP** stop
- 4) opening
- 5) closing
- 6) Liping ",time open" calibration of opening time only during the setting
- 7) copening "dead-man"
- 8) Local closing "dead-man"
- 9) waiting for automatic closing 88 = seconds
- in position 1 flashing "A/L" i.e. alarm
 - in position 2 it displays:
 - "F" alarm from EPS input
 - "b"if the time ended (discharged) or the battery voltage dropped and power supply is not present
 - or nothing

in position 3 it displays:

- "d" detector alarm input X2:41-X2:42
- or nothing

in position 4 it displays:

- "S" SMOKE alarm input X2:43-X2:44
- or nothing
- 11) movement back upwards reversal after collision with an obstacle
- waiting for closing after short movement back XX = seconds
- in SMOKE alarm it goes into position SMOKE



14)	5 12	time SMOKE until alarm (e.g. 12 seconds)
15)	RIOP	return from alarm into the position before alarm - opening – only DES setting of parameter "C "on 1
16)	A ICL	return from alarm into the position before alarm – closing - only DES setting of parameter "C " on 1 $$
17)	Erup	movement back upwards after passing the lower end position – "repeated short movement back"

4.7 Error report on functional display

EdEr	error DES failure of communication
ELER	it did not reach the position in time, went to "stop", can be reset by new impulse to movement
<u>EFE</u> -	error of movement direction, , went to "stop", can be reset by new impulse to movement from the keyboard of the control box, external inputs are blocked. Before correction of the error, the keyboard of the control box must be locked and unlocked, otherwise it does not react
EEEr	error of eeprom – internal memory for saving parameters, end switches and counter. If the data do not correspond, they can be reset by restart
ELEL	error of of checksum – end switch DES – to control data integrity
EPEr	error of end switch DES = safety end switch DES
ESE-	error of opening calibration – was not set, the checksum does not correspond
5H-2	indication from end switch DES 2B hexa – (e.g. 6Hr2



4.8 External - terminals on DPS in cont. box (terminal block X2)

- a) Input side (upper part of the terminal block X2)
 - terminals marked "+" are common (+24V), inputs are activated by connecting to,,+"
 - OSE optical safety edge
 - + (B) +12V (brown receiver and transmitter)
 - (W) 0V (white receiver and transmitter)
 - O(G) output (green receiver and transmitter)
 - 1 +24V to power safety sensors and external devices
 - 0V to power safety sensors and external devices
 - 2 lower NC contact of safety sensor for closing
 - + +24V
 - upper NC contact of safety sensor for opening against closing. It also serves to connection of safety sensor of passage door– i.e. always during operation and disconnection of the contact, gate closes (without moving back)
 - + +24V
 - 4 open NO contact
 - + +24V
 - 5 stop NC contact
 - + +24V
 - 6 close NO contact
 - + +24V
 - 7 impulse NO contact (step by step)
 - + +24V
 - pull NO contact (always opens and if the safety devices allow that the gate closes after the end of set time)
 - + +24V
 - 9 emergency NO contact (after activation during alarm gate opens into the middle position 1, and after the end of set time it closes in alarm closing mode)
 - + +24V
 - 10 EPS NC contact
 - + +24V
 - 11 reset NO contact resets the control box
 - + +24V
 - 12 lock NO contact on the panel in case of detector alarm, it resets
 - + +24V

The remaining inputs are connected to the power terminal block X1.



- b) output side (lower part of the terminal block X2)
 - 26 warning light 0V
 - 27 warning light +24V
 - 28 alarm NO
 - 29 alarm NC
 - 30 alarm COM
 - 31 relay COM (terminals X2:32 to X2:38)
 - 32 without 230V - switched when power supply is present
 - discharged battery switched when battery voltage is over 21,0V 33
 - 34 safety end switches – switched when safety end switches are disconnected
 - safety brake switched when safety brake is activated 35
 - middle position 1 switched in this position 36
 - 37 opened - switched in this position
 - closed switched in this position 38
 - 39 contact strip 8k2 - 0V (to connect contact strip we use closed loop 8,2 k Ω between X2:39 and X2:40)
 - 40 contact strip 8k2 - +24V (to connect contact strip we use closed loop 8,2 k Ω between X2:39 and X2:40)
 - detectors 0V (to connect detectors we use closed loop 4,7 kΩ between X2:41 and 41 X2:42)
 - 42 detectors +24V (to connect detectors we use closed loop 4,7 k Ω between X2:41 and X2:42). Function of "Smoke" alarm – when detector is activated, gate opens into the set position and after the end of set time it closes.
 - 43 detectors used for function "Smoke" alarm 0V (to connect detectors we use closed loop 4,7 k Ω between X2:43 and X2:44)
 - detectors used for function "Smoke" alarm +24V (to connect detectors 44 we use closed loop 4,7 k Ω between X2:43 and X2:44)

4.9 Power terminal block (terminal block X1) for FSTronic

L1, L2, L3, N, PE	power supply 3x400/230V TN-S
1, 2, 3, PE	drive motor
4	brake 0V
5	common for end switches NES
6	end switch middle position 1 (emergency) NO NES
7	end switch opened NC NES
8	brake +24V
9	end switch switch "closed" NC NES
10	safety end switch NC NES
13, 14	safety brake NC

Terminals 5,6,7,9,10 – in DES mode have to remain free – unconnected!



5. Control panel

Description of control panel



On control panel of FSTronic there is installed keyboard with buttons OPEN, STOP, CLOSE. On the keyboard there are also LED diodes, which display all current states of the control. This enables the gate operator to determine particular states and potential gate alarms.

Description of individual LED diodes:

- If the diode is permanently ON, control is activated.
- If the diode flashes, gate is in motion.
- Standardly, the diode is OFF and does not flash. If the diode flashes, the optical safety edge OSE was activated. If the OSE is not installed then the diode keeps flashing, this display can be deactivated by switching DIP 8 into position OFF.
- Standardly the diode is OFF and does not flash. If the diode flashes, the lower or upper safety sensor was activated. If the lower safety sensor is not installed then the diode keeps flashing, this display can be deactivated by switching DIP 1 into position ON. If the upper safety sensor is not installed then the diode keeps flashing, this display can be deactivated by switching DIP 2 into position ON.



- If the diode does 1 short flash, the lower safety sensor is activated.
- If the diode does 2 short flashes, the upper safety sensor is activated.

In case both safety sensors are activated at the same time, they are displayed one by one i.e. 1 flash—pause — 2 flashes.

- Standardly the diode is OFF and does not flash. If the diode flashes, one of the alarms is activated (see below).
- If the diode does 1 short flash, the EPS (fire alarm system) is activated fire alarm is activated by central fire signalization or by local detectors. If the local detectors are installed, to cancel the alarm it is necessary to switch the key switch ON and OFF on the control panel which causes RESET of detector. If the alarm is activated by central fire signalization, the alarm is cancelled automatically it is not necessary to do the RESET with key switch.
 - If the diode does 2 short flashes, power supply 3x400V has failed.
- If the diode does 3 short flashes, it signals poor battery, voltage of battery cells dropped below 21,0V.
- If the diode does 4 short flashes, safety end switches are activated gate passed one of its standard end positions. **Service intervention is necessary**. If the lower safety end switch was activated by gate closing down in alarm without batteries, it is possible to move the gate from that position using function "repeated movements back" by switching the key switch ON and OFF there is activated an option of short movement upwards (3 times) by pressing button OPEN on the keyboard, this cycle can be repeated.
- If the diode does 5 short flashes, safety brake is activated. Service intervention is necessary. In this case the button CLOSE is blocked and gate can be operated only in direction OPEN and in "Dead Man" mode. To unblock the safety brake, it is necessary to carefully open the gate about approx. 5cm which should unblock the safety brake. Then it is necessary to deactivate microswitches on safety brake (see manual of supplied safety brake). This operation can be done only by an authorized person with appropriate training. In any case it is necessary to do the service of mechanical device of gate to determine cause of the safety brake activation.
- In case that several alarms are activated at the same time, they are displayed one by one by appropriate number of flashes with a short pause between each displayed alarm (e.g. 2 short flashes pause 4 short flashes. i.e. power supply has failed and at the same time safety end switch has been activated).



6. Regular service

a) Control box

Component	Control	Performed operation	Cycle
T erminal block	Loose screws Loose connectors	Tighten	1 year
Contactor, relay	Loose connections Visual control	Tighten Replacement after control	1 year

b) Battery - required user maintenance

It is related to the optional accessories – battery module.

Component	Control	Performed operation	Cycle
Battery modules FSTronic	Time of holding the gate in open position until the battery is discharged – for at least 30minutes. Warranty for battery of safety devices is one year.	power supply or	1 year

As an additional accessories of control box FSTronic DES-FS, it is possible to add battery module with hermetic PB batteries.

To secure their safe operation the following conditions apply:

Precondition for reaching full life of the hermetic PB batteries is their proper charging (life of common types of batteries is approx. 5 years during optimal operating temperature 15-20°C). Charging is provided with charging circuit of FSTronic if the control panel is connected to power supply. In case of power failure longer than 2 hours, disconnect batteries by connector disconnection to avoid battery discharging due to powering of control panel – it is necessary to insulate battery connector with plastic cover (see point 3 - putting into operation). Under normal operating conditions, battery is hermetically sealed, no leak from safety plugs and battery can be operated in any position. To maintain function of the safety plugs (e.g. in case of charger failure) it is necessary to leave free space in front of the upper side containing safety plugs. Life of PB batteries can be also reduced if they are repeatedly fully discharged. If the battery is permanently fully discharged it may also cause its damage. New batteries are standardly supplied partially charged. Optimal storage temperature is 15-20°C. During storage the load has to be disconnected! Before storage, the battery has to be charged and during long-term storage (at the recommended temperature) it is necessary to recharge the battery at least every 9 months. If the storage temperature is higher it is recommended to recharge the batteries more often. Higher temperature significantly decreases the average life of PB batteries.



SAFETY INSTRUCTIONS FOR HERMETIC PB BATTERIES:

- It is important to maintain correct polarity do not switch the poles, keep contacts clean.
- Use them only for electrical appliances, which they are intended for.
- Hermetic Pb batteries cannot be replaced by common car or motorcycle batteries.
- If the battery is getting overcharged during using the original charger, the charger is damaged. Immediately stop using the defective charger and hand the charger over to professional service for repair.
- For charging the PB batteries it is not possible to use chargers for common car and motorcycle batteries or chargers for NiCd, NiMh or other types of batteries.
- Protect the batteries against short-circuit, do not overload or heat the batteries, do not throw them into fire, do not open, deform or damage them.
- Hand the old batteries in to the collection place.

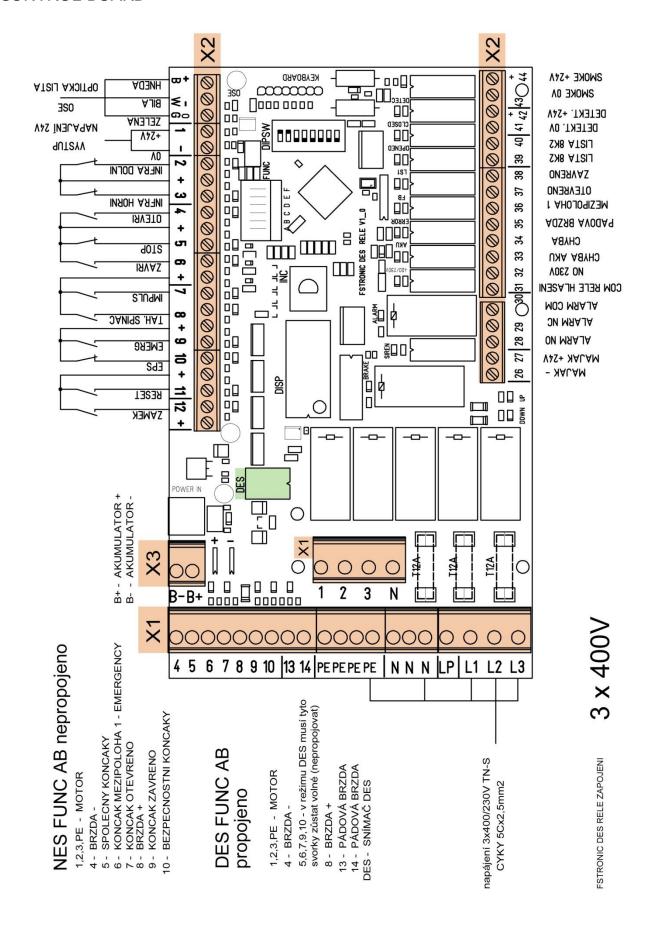
If the batteries are damaged by improper use or **by failure to follow principles mentioned above, the warranty cannot be applied!** To determine the cause of battery fault in order to claim warranty, the seller reserves the right to test the **conditions of the operation.** If improper conditions are found out, **the work connected with the control and measurement of the conditions will be charged.**

7. Circuit diagrams

- FSTronic DES-FS 3x400V control board
- FSTronic DES-FS 3x400V motor FS end switches DES
- FSTronic DES-FS 3x400V motor FS end switches NES
- FSTronic DES-FS 230V control board
- FSTronic DES-FS 230V motor FS end switches DES
- FSTronic DES-FS 230V motor FS end switches NES
- FSTronic DES-FS 230V tubular motor end switches NES
- FSTronic DES-FS detectors + battery module
- FSTronic DES-FS motor cable

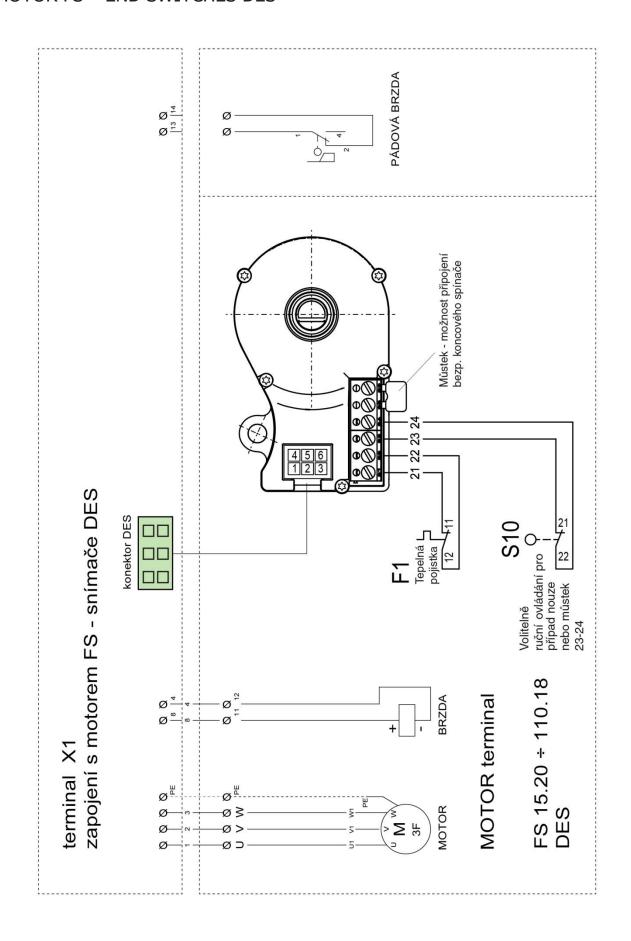


CONTROL BOARD



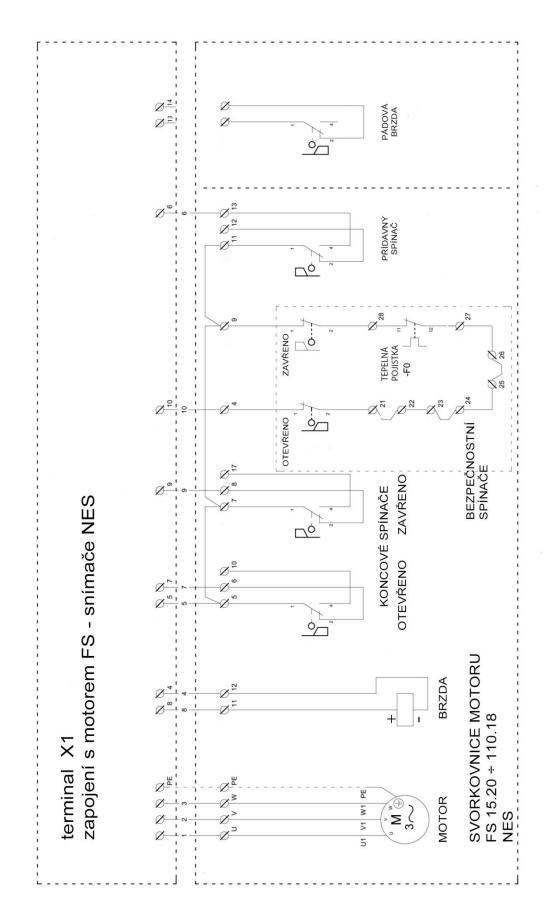


MOTOR FS - END SWITCHES DES



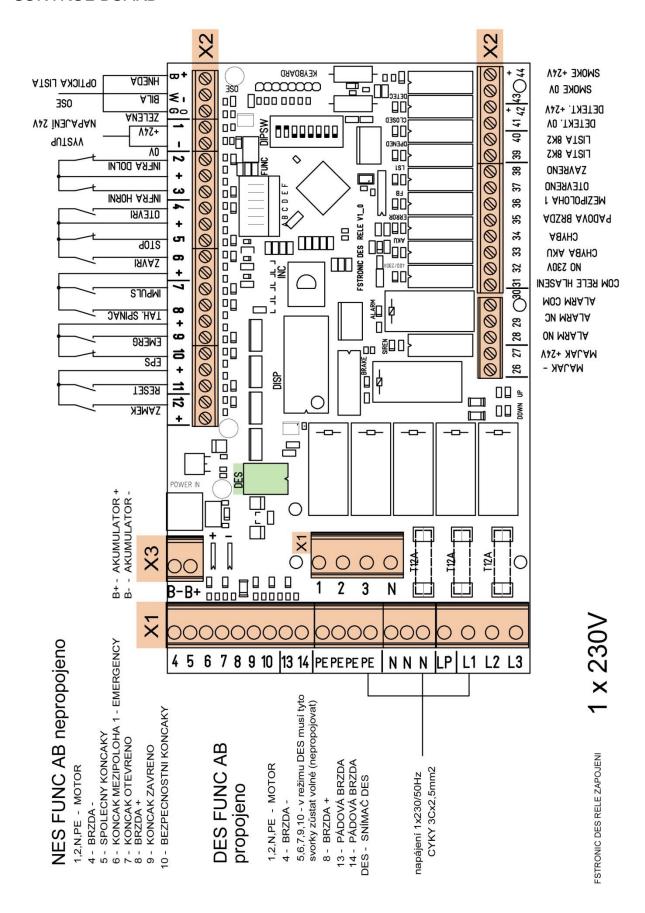


MOTOR FS - END SWITCHES NES

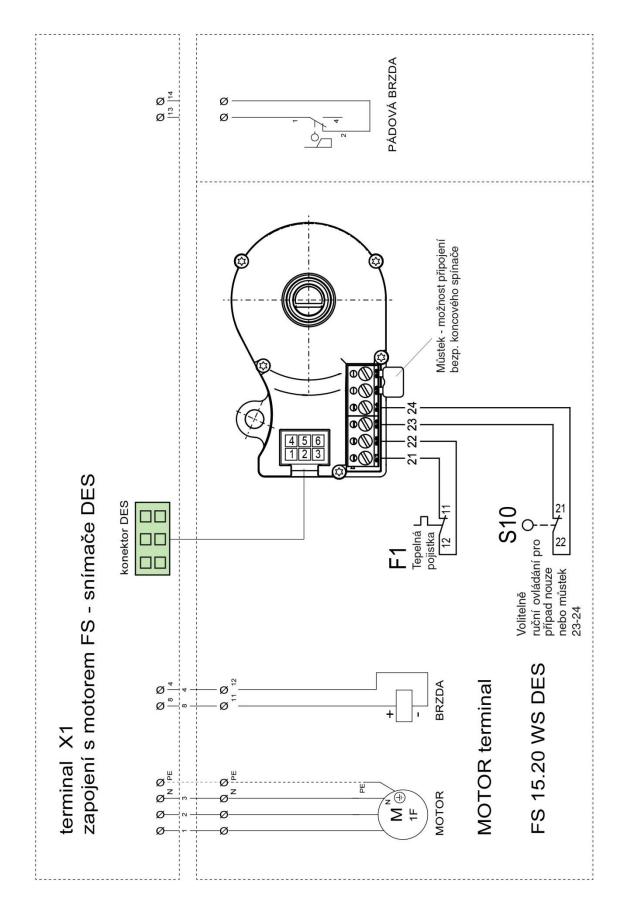




CONTROL BOARD

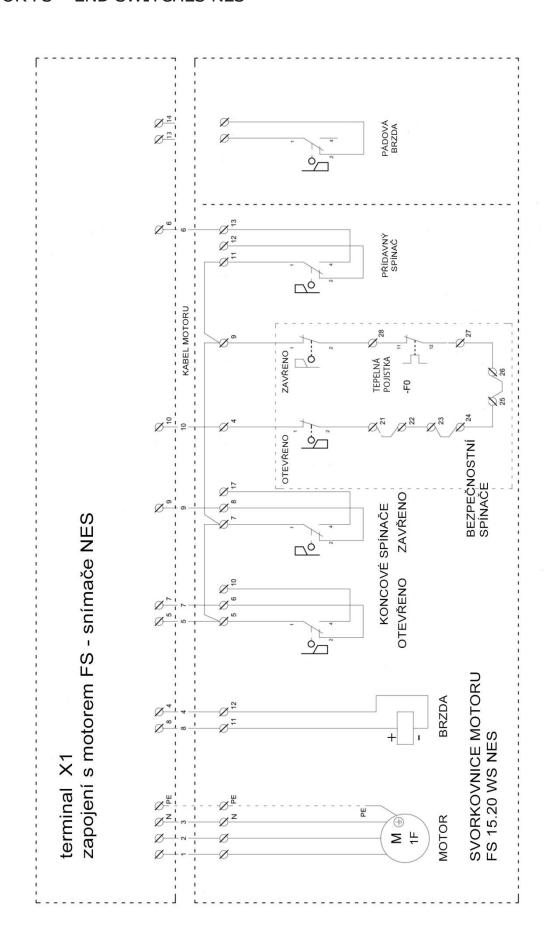


MOTOR FS - END SWITCHES DES



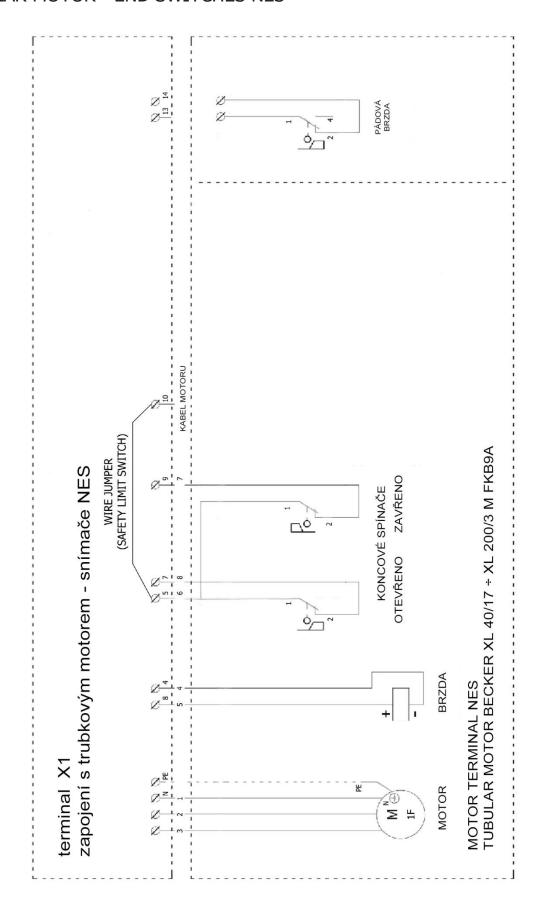


MOTOR FS - END SWITCHES NES





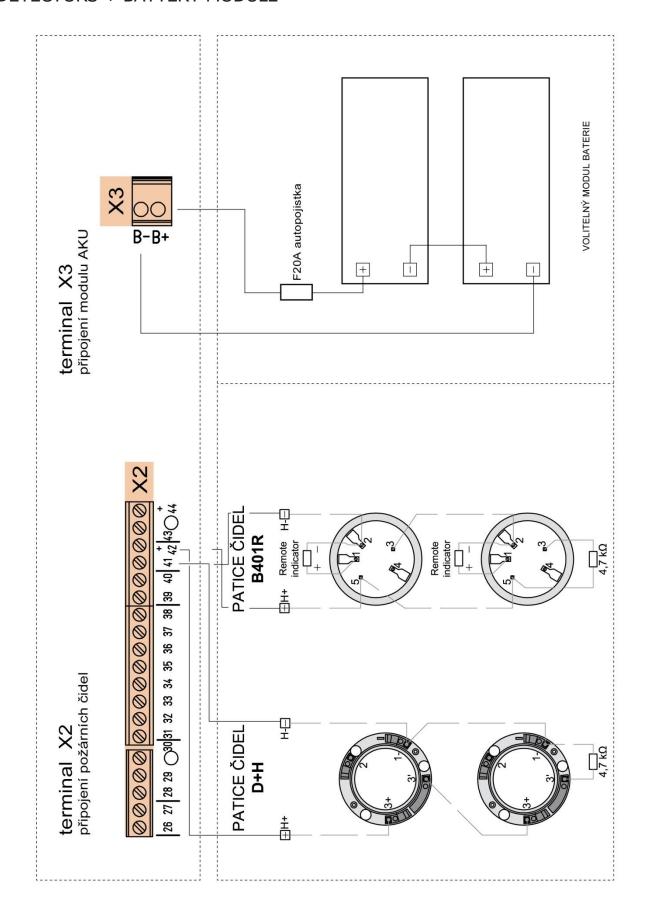
TUBULAR MOTOR - END SWITCHES NES





FSTronic DES-FS

DETECTORS + BATTERY MODULE





FSTronic DES-FS

MOTOR CABLE

